

Safety Data Sheet: BLACK GLASS LO-HI ELECTRODE

Supersedes Date 04/02/2012

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1. PRODUCT AND COMPANY IDENTIFICATION

Product Name BLACK GLASS LO-HI ELECTRODE

Recommended use ARC welding

Information on Manufacturer

X-ERGON by Partsmaster, Div of NCH Corp.

P.O. Box 655326

Dallas, TX 75265-5326

Product Code 10430001

Chemical nature Inorganic solid blend

Emergency Telephone Number

CHEMTREC® 800-424-9300

2. HAZARD IDENTIFICATION

Color Gray

Physical State Solid

Odor Odorless

GHS

Classification

Physical Hazards

None

Health Hazard

Acute Oral Toxicity

Acute Aquatic Toxicity

Chronic Aquatic Toxicity

Other hazards

None

Category 4

Category 1

Category 1

Labeling

Signal Word

WARNING



Hazard Statements

H302 - Harmful if swallowed

H410 - Very toxic to aquatic life with long lasting effects

Precautionary Statements

P270 - Do not eat, drink or smoke when using this product

P264 - Wash face, hands and any exposed skin thoroughly after handling.

P301+ P312 - IF SWALLOWED: Call a physician if unwell

P330 - Rinse mouth

P273 - Avoid release to the environment

P501 - Dispose of contents and container to an approved waste disposal plant.

10 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION / INFORMATION ON INGREDIENTS

Component	CAS-No	Weight %
Iron	7439-89-6	60-70
Calcium carbonate	1317-65-3	5-15
Feldspar	68476-25-5	1-10
Titanium dioxide	13463-67-7	1-5
Potassium silicate	1312-76-1	1-5
Manganese	7439-96-5	1-5
Silicon	7440-21-3	1-5
Calcium Fluoride	7789-75-5	1-5

4. FIRST AID MEASURES

General advice

Eye Contact

Skin Contact

If symptoms persist, call a physician. Show this safety data sheet to the doctor in attendance.

Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. If symptoms persist, call a physician.

Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. Consult a physician if necessary.

Inhalation Move to fresh air. Remove from the area to fresh air. Seek medical attention if respiratory irritation develops or if breathing becomes difficult.

Ingestion If swallowed, do not induce vomiting - seek medical advice. Rinse mouth.

Notes to physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Flash Point The product is not flammable **Method** Not applicable

Upper No data available **Lower** No data available

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Specific hazards arising from the chemical

Arcs and sparks can ignite combustibles and flammable products. See American National Standard Z49.1; Safety in Welding and Cutting published by The American Welding Society .

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA **Health** 2 **Flammability** 0 **Instability** 0

HMIS **Health** 2 **Flammability** 0 **Instability** 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions Wear appropriate protective clothing. Avoid creating dusty conditions. Transfer solid into a properly labeled container for re-use or disposal. If necessary, wash area with water and pick up wash water for disposal. Use personal protective equipment.

Environmental Precautions Prevent product from contaminating soil or from entering sewage, drainage systems, and bodies of water . Do not flush into surface water or sanitary sewer system.

Methods for Containment Pick up and arrange disposal without creating dust.

Methods for Cleaning Up Avoid dust formation. Shovel into suitable container for disposal.

Neutralizing Agent Not applicable.

7. HANDLING AND STORAGE

Handling Do not eat, drink or smoke when using this product. Wear personal protective equipment.

Storage Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children.

Storage Temperature **Minimum** No information available **Maximum** No information available

Storage Conditions **Indoor** X **Outdoor** **Heated** **Refrigerated**

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH
Iron	No data available	No data available	No data available
Calcium carbonate	No data available	TWA: 15 mg/m ³ TWA: 5 mg/m ³	TWA: 10 mg/m ³ TWA: 5 mg/m ³
Feldspar	No data available	No data available	No data available
Titanium dioxide	TWA: 10 mg/m ³	TWA: 15 mg/m ³	IDLH: 5000 mg/m ³
Potassium silicate	No data available	No data available	No data available
Manganese	TWA: 0.2 mg/m ³	Ceiling: 5 mg/m ³	IDLH: 500 mg/m ³ STEL 3 mg/m ³ TWA: 1 mg/m ³
Silicon	No data available	TWA: 15 mg/m ³ TWA: 5 mg/m ³	TWA: 10 mg/m ³ TWA: 5 mg/m ³
Calcium Fluoride	TWA: 2.5 mg/m ³	TWA: 2.5 mg/m ³	No data available

Engineering Measures Use enough ventilation, local exhaust at the arc, or both to keep the fumes and gases below the TLV's in the worker's breathing zone and in the general area. Train the worker to keep his head out of the fumes .

Personal Protective Equipment

Eye/Face Protection Wear a helmet or use face shield with filter lens of appropriate shade number (SEE ANSI/ASCZ49.1) provide protective screen and flash goggles, if necessary, to shield others. As a rule of thumb, start a shade that is too dark to see the weld zone. Then go next lighter shade which gives sufficient view of the weld zone .

Skin Protection Welder's leather gloves, Wear fire/flame resistant/retardant clothing.

Respiratory Protection Use a NIOSH/MSHA approved or equivalent fume respirator or air supplied respirator when welding in confined spaces, or where local exhaust or ventilation does not keep exposure below TLV's .

General Hygiene Considerations Do not eat, drink or smoke when using this product. Wear head and body protection which help to prevent injury from radiation, sparks, and electrical shock. See ANSI Z49.1. At minimum, this

includes welder's gloves and a protective face shield, and may include arm protectors, aprons, hat, shoulder protection as well as dark nonsynthetic clothing. Train the welder not to touch live electrical parts and to insulate himself from work and ground .

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State	Solid	Viscosity	Not applicable
Color	Gray	Odor	Odorless
Odor Threshold	Not applicable	Appearance	Textured black paste
pH	Not applicable	Specific Gravity	No information available
Evaporation Rate	Not applicable	Percent Volatile (Volume)	No information available
VOC Content (%)	No information available	Vapor Pressure	Not applicable
Vapor Density	Not applicable	Solubility	Insoluble
n-Octanol/Water Partition	No data available	Melting Point/Range	1830 - 2730 °F / 999 - °C
Decomposition Temperature	No data available	Boiling Point/Range	No information available
Flammability (solid, gas)	No data available	Method	Not applicable
Flash Point	The product is not flammable		
Autoignition Temperature	No information available.		
Upper	No data available		
Lower	No data available		

10. STABILITY AND REACTIVITY

Chemical Stability	Stable under normal conditions. Hazardous polymerization does not occur.
Conditions to Avoid	Exposure to air or moisture over prolonged periods
Incompatible Products	Incompatible with oxidizing agents, Strong acids.
Hazardous Decomposition Products	Fumes and gasses produced by welding, brazing and similar processes cannot be classified simply. The composition and quantity of both are dependent upon the metal being welded, the process, the procedures and the filler metal being used. Other conditions which also influence the composition and quantity of fumes and gases to which the worker may be exposed include: coatings on the metal being welded, the number of welders and the volume of the work space, the quality and amount of ventilation used, the position of the welder's head in relation to the fume plume, as well as the presence of contaminants in the atmosphere when the filler metal is consumed. The fume and gas decomposition products generated are different in percent and form the product ingredients listed in Section III. The products formed in normal operation include those originating from the volatilization, reaction and oxidation of the filler metal, the metal being welded, the coatings, etc. as noted above. One recommended way to determine the composition and quality of fumes and gases to which workers are exposed is to take an air sample inside the welders helmet if worn or in the workers breathing zone. See ANSI/AWS F1.1 "Method For Sampling Airborne Particles Generated By Welding And Allied Processes" available from the American Welding Society, P.O. Box 35140, Miami, FL 33135
Possibility of Hazardous Reactions	None under normal processing

11. TOXICOLOGICAL INFORMATION

Product Information

The following values are calculated based on chapter 3.1 of the GHS document (Rev. 3, 2009):

Oral LD50	No information available
Dermal LD50	No information available
Inhalation LC50	
Gas	No information available
Mist	No information available
Vapor	No information available

Principle Route of Exposure	Inhalation
Primary Routes of Entry	Inhalation

Acute Effects

Eyes	Causes eye irritation. Welding arc may damage eyes .
Skin	May cause skin irritation. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

Inhalation	Welding fumes may result in discomfort such as: dizziness, nausea, or dryness or irritation of nose, throat, or eyes. Fumes can aggravate asthma, bronchial conditions, or allergies. Individuals with allergies or impaired respiratory function may have symptoms worsen by exposure to welding
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**Ingestion
Chronic Toxicity**

fumes . Excessive inhalation of iron oxides fumes or dust can lead to irritation of the respiratory tract .

May be harmful if swallowed.

May be harmful by inhalation (after often repeated exposure). Prolonged exposure may cause chronic effects. Long term overexposure to iron fumes may lead to siderosis (iron deposits in the lung) and is believed by investigators to affect pulmonary function. Lungs will clear in time when exposure to iron and its components cease . Repeated contact may cause allergic reactions in very susceptible persons. Inhalation of manganese fumes may affect the central nervous system, may cause spastic gait, drowsiness, paralysis and other neurological problems with symptoms including weakness and tremors resembling Parkinson's disease. Behavioral changes and changes in handwriting may also appear .

**Target Organ Effects
Aggravated Medical Conditions**

Respiratory system, Central nervous system, Kidney, Blood, Liver, Lungs.

Pre-existing respiratory and skin conditions such as asthma, emphysema, and dermatitis, Pre-existing liver and kidney diseases, Central nervous system, Allergies, Respiratory system.

Component Information

Acute Toxicity

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation	Draize Test	Other
Iron	= 984 mg/kg (Rat)	no data available	no data available	no data available	no data available
Calcium carbonate	= 6450 mg/kg (Rat)	no data available	no data available	no data available	no data available
Feldspar	no data available	no data available	no data available	no data available	no data available
Titanium dioxide	> 10000 mg/kg (Rat)	no data available	no data available	no data available	no data available
Potassium silicate	= 1300 mg/kg (Rat)	no data available	no data available	no data available	no data available
Manganese	= 9 g/kg (Rat)	no data available	no data available	no data available	no data available
Silicon	= 3160 mg/kg (Rat)	no data available	no data available	no data available	no data available
Calcium Fluoride	= 4250 mg/kg (Rat)	no data available	no data available	no data available	no data available

Chronic Toxicity

Component	Mutagenicity	Sensitization	Developmental Toxicity	Reproductive Toxicity	Target Organ Effects
Iron	no data available	no data available	no data available	no data available	no data available
Calcium carbonate	no data available	no data available	no data available	no data available	eyes, respiratory system, skin
Feldspar	no data available	no data available	no data available	no data available	no data available
Titanium dioxide	no data available	no data available	no data available	no data available	respiratory system
Potassium silicate	no data available	no data available	no data available	no data available	no data available
Manganese	no data available	no data available	no data available	no data available	CNS, respiratory system, blood, kidneys
Silicon	no data available	no data available	no data available	no data available	eyes, respiratory system, skin
Calcium Fluoride	no data available	no data available	no data available	no data available	no data available

Carcinogenicity

Component	ACGIH	IARC	NTP	OSHA	Other
Iron	not applicable	not applicable	not applicable	not applicable	not applicable
Calcium carbonate	not applicable	not applicable	not applicable	not applicable	not applicable
Feldspar	not applicable	Group 2B	not applicable	not applicable	not applicable
Titanium dioxide	A4	Group 2B	not applicable	X	not applicable
Potassium silicate	not applicable	not applicable	not applicable	not applicable	not applicable
Manganese	not applicable	not applicable	not applicable	not applicable	not applicable
Silicon	not applicable	not applicable	not applicable	not applicable	not applicable
Calcium Fluoride	not applicable	not applicable	not applicable	not applicable	not applicable

12. ECOLOGICAL INFORMATION

Product Information

No information available.

Component Information

Component	Toxicity to Algae	Toxicity to Fish	Microtox	Water Flea	log Pow
Iron	no data available	LC50 = 13.6 mg/L Morone saxatilis 96 h LC50 = 0.56 mg/L Cyprinus carpio 96 h	no data available	no data available	N/A
Calcium carbonate	no data available	no data available	no data available	no data available	N/A
Feldspar	no data available	no data available	no data available	no data available	N/A
Titanium dioxide	no data available	no data available	no data available	no data available	N/A
Potassium silicate	no data available	LC50 301 - 478 mg/L Lepomis macrochirus 96 h LC50 = 3185 mg/L Brachydanio rerio 96 h	no data available	EC50= 216 mg/L 96 h	N/A
Manganese	no data available	no data available	no data available	no data available	N/A
Silicon	no data available	no data available	no data available	no data available	N/A

Calcium Fluoride	no data available	no data available	no data available	no data available	N/A
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Persistence and Degradability No information available.
Bioaccumulation No information available.
Mobility No information available.

13. DISPOSAL CONSIDERATIONS

Product Disposal Dispose of in accordance with local regulations.
Container Disposal Empty containers should be taken for local recycling, recovery, or waste disposal

14. TRANSPORT INFORMATION

DOT Not regulated
TDG Not regulated
ICAO Not regulated
IATA Not regulated
IMDG/IMO Not regulated

15. REGULATORY INFORMATION

Inventories
TSCA Complies
DSL Complies
U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Component	CAS-No	Weight %	SARA 313 - Threshold Values
Feldspar	68476-25-5	1-10	1.0
Manganese	7439-96-5	1-5	1.0

SARA 311/312 Hazardous Categorization

Acute Health Hazard	Chronic Health Hazard	Fire Hazard	Sudden Release of Pressure Hazard	Reactive Hazard
Yes	Yes	No	No	No

CERCLA

Component	Hazardous Substances RQs	CERCLA EHS RQs
Iron	Not applicable	Not applicable
Calcium carbonate	Not applicable	Not applicable
Feldspar	Not applicable	Not applicable
Titanium dioxide	Not applicable	Not applicable
Potassium silicate	Not applicable	Not applicable
Manganese	Not applicable	Not applicable
Silicon	Not applicable	Not applicable
Calcium Fluoride	Not applicable	Not applicable

U.S. State Regulations

California Proposition 65 This product contains the following Proposition 65 chemicals

Component	CAS-No	California Prop. 65
Titanium dioxide	13463-67-7	carcinogen

16. OTHER INFORMATION

Prepared By Christopher Drogin
Supersedes Date 04/02/2012
Issuing Date 06/03/2013
Reason for Revision No information available.
Glossary No information available.

List of References.

No information available.

X-ERGON by Partsmaster, Div of NCH Corp. assumes no responsibility for personal injury or property damage caused by the use, storage, or disposal of the product in a manner not recommended on the product label. Users assume all risks associated with such unrecommended use, storage or disposal of the product. The information provided on this MSDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.