

Safety Data Sheet: STAIN-PLUS FC

Supersedes Date 03/14/2011

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1. PRODUCT AND COMPANY IDENTIFICATION

Product Name STAIN-PLUS FC
Recommended use Flux core wire

Product Code 62440045
Chemical nature Inorganic solid blend

Information on Manufacturer
X-ERGON by Partsmaster, Div of NCH Corp.

Emergency Telephone Number

P.O. Box 655326
Dallas, TX 75265-5326

CHEMTREC® 800-424-9300

2. HAZARD IDENTIFICATION

Color Gray

Physical State Solid

Odor Odorless

GHS

Classification

Physical Hazards

None

Health Hazard

Acute Oral Toxicity
Skin Corrosion/Irritation
Skin Sensitization
Carcinogenicity
Specific target organ systemic toxicity (repeated exposure)

Category 4
Category 3
Category 1
Category 2
Category 2

Other hazards

None

Labeling

Signal Word

WARNING



Hazard Statements

H302 - Harmful if swallowed
H316 - Causes mild skin irritation
H317 - May cause an allergic skin reaction
H351 - Suspected of causing cancer
H373 - May cause damage to organs through prolonged or repeated exposure

Precautionary Statements

P201 - Obtain special instructions before use
P260 - Do not breathe dust or fume.
P261 - Avoid breathing dust or fume.
P264 - Wash face, hands and any exposed skin thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product
P272 - Contaminated work clothing should not be allowed out of the workplace
P273 - Avoid release to the environment
P280 - Wear protective gloves, protective clothing and eye protection.
P281 - Use personal protective equipment as required
P202 - Do not handle until all safety precautions have been read and understood
P314 - Get medical attention/advice if you feel unwell
P321 - Specific treatment (see supplemental first aid instructions on this label)
P330 - Rinse mouth
P363 - Wash contaminated clothing before reuse
P302+ P352 - IF ON SKIN: Wash with plenty of soap and water
P301+ P312 - IF SWALLOWED: Call a physician if unwell
P308 + P313 - IF exposed or concerned: Get medical attention/advice
P332 + P313 - If skin irritation occurs, get medical attention.
P333 + P313 - If skin irritation or rash occurs, get medical attention
P405 - Store locked up
P501 - Dispose of contents and container to an approved waste disposal plant.
Dispose of contents/container to an approved incineration plant

88 % of the mixture consists of ingredient(s) of unknown toxicity

3. COMPOSITION / INFORMATION ON INGREDIENTS

Component	CAS-No	Weight %
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Iron	7439-89-6	40-70
Chromium	7440-47-3	7-13
Nickel	7440-02-0	5-10
Titanium dioxide	13463-67-7	7-13
Molybdenum	7439-98-7	15-30
Zirconium	7440-67-7	1-5
Manganese	7439-96-5	1-5
Silicon	7440-21-3	1-5

4. FIRST AID MEASURES

General advice	Do not breathe dust or fume. Show this safety data sheet to the doctor in attendance. If symptoms persist, call a physician.
Eye Contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician.
Skin Contact	Wash off immediately with plenty of water for at least 15 minutes. Get medical attention if symptoms occur.
Inhalation	Remove person to fresh air. If signs/symptoms continue, get medical attention.
Ingestion	If swallowed, do not induce vomiting - seek medical advice. Rinse mouth.
Notes to physician	Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Flash Point	The product is not flammable	Method	Not applicable
Upper	No data available	Lower	No data available

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Specific hazards arising from the chemical

Arcs and sparks can ignite combustibles and flammable products. See American National Standard Z49.1; Safety in Welding and Cutting published by The American Welding Society .

Protective Equipment and Precautions for Firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA	Health 2	Flammability 0	Instability 0
HMIS	Health 2	Flammability 0	Instability 0

6. ACCIDENTAL RELEASE MEASURES

Personal Precautions	Wear appropriate protective clothing. Avoid creating dusty conditions. Transfer solid into a properly labeled container for re-use or disposal. If necessary, wash area with water and pick up wash water for disposal.
Environmental Precautions	Prevent product from contaminating soil or from entering sewage, drainage systems, and bodies of water .
Methods for Containment	Pick up and arrange disposal without creating dust.
Methods for Cleaning Up	Shovel or vacuum any spilled material into a suitable container. Alloy wastes are normally collected to recover metal value .
Neutralizing Agent	Not applicable.

7. HANDLING AND STORAGE

Handling	Avoid contact with skin, eyes and clothing. Do not eat, drink or smoke when using this product.			
Storage	Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of children.			
Storage Temperature	Minimum	No information available	Maximum	No information available
Storage Conditions	Indoor	X	Outdoor	Heated Refrigerated

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Exposure Guidelines

Component	ACGIH TLV	OSHA PEL	NIOSH
Iron	No data available	No data available	No data available
Chromium	TWA: 0.5 mg/m ³	TWA: 1 mg/m ³	IDLH: 250 mg/m ³ TWA: 0.5 mg/m ³
Nickel	TWA: 1.5 mg/m ³	TWA: 1 mg/m ³	IDLH: 10 mg/m ³ TWA: 0.015 mg/m ³
Titanium dioxide	TWA: 10 mg/m ³	TWA: 15 mg/m ³	IDLH: 5000 mg/m ³
Molybdenum	TWA: 10 mg/m ³ TWA: 3 mg/m ³	No data available	IDLH: 5000 mg/m ³

Zirconium	TWA: 5 mg/m ³ STEL: 10 mg/m ³	TWA: 5 mg/m ³	IDLH: 50 mg/m ³ STEL 10 mg/m ³ TWA: 5 mg/m ³
Manganese	TWA: 0.02 mg/m ³ TWA: 0.1 mg/m ³	Ceiling: 5 mg/m ³	IDLH: 500 mg/m ³ STEL 3 mg/m ³ TWA: 1 mg/m ³
Silicon	No data available	TWA: 15 mg/m ³ TWA: 5 mg/m ³	TWA: 10 mg/m ³ TWA: 5 mg/m ³

Engineering Measures	Use enough ventilation, local exhaust at the arc, or both to keep the fumes and gases below the TLV's in the worker's breathing zone and in the general area. Train the worker to keep his head out of the fumes .
Personal Protective Equipment	
Eye/Face Protection	Wear a helmet or use face shield with filter lens of appropriate shade number (SEE ANSI/ASCZ49.1) provide protective screen and flash goggles, if necessary, to shield others. As a rule of thumb, start a shade that is too dark to see the weld zone. Then go next lighter shade which gives sufficient view of the weld zone .
Skin Protection	Wear fire/flare resistant/retardant clothing, Welder's leather gloves, Wear suitable protective clothing, Impervious gloves.
Respiratory Protection	Use enough ventilation, local exhaust at the arc, or both to keep the fumes and gasses below the TLV's in the workers' breathing zone and the general area. Train the worker to keep his head out of the fumes. Use MSHA/NIOSH approved or equivalent fume respirator or air supplied respirator when welding in a confined space or when local exhaust or ventilation does not keep exposure below TLV.
General Hygiene Considerations	Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes and clothing. Wear head and body protection which help to prevent injury from radiation, sparks, and electrical shock. See ANSI Z49.1. At minimum, this includes welder's gloves and a protective face shield, and may include arm protectors, aprons, hat, shoulder protection as well as dark nonsynthetic clothing. Train the welder not to touch live electrical parts and to insulate himself from work and ground . Remove and wash contaminated clothing before re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State	Solid	Viscosity	Not applicable
Color	Gray	Odor	Odorless
Odor Threshold	Not applicable	Appearance	Textured black paste
pH	Not applicable	Specific Gravity	No data available
Evaporation Rate	Not applicable	Percent Volatile (Volume)	No information available
VOC Content (%)	Not applicable	Vapor Pressure	Not applicable
Vapor Density	Not applicable	Solubility	Insoluble
n-Octanol/Water Partition	No data available	Melting Point/Range	No data available
Decomposition Temperature	No data available	Boiling Point/Range	No data available
Flammability (solid, gas)	No data available		
Flash Point	The product is not flammable	Method	Not applicable
Autoignition Temperature	No information available.		
Upper No data available Lower No data available			

10. STABILITY AND REACTIVITY

Chemical Stability	Stable under normal conditions. Hazardous polymerization does not occur.
Conditions to Avoid	Exposure to air or moisture over prolonged periods
Incompatible Products	Strong acids, Incompatible with oxidizing agents.
Hazardous Decomposition Products	Fumes and gasses produced by welding, brazing and similar processes cannot be classified simply. The composition and quantity of both are dependent upon the metal being welded, the process, the procedures and the filler metal being used. Other conditions which also influence the composition and quantity of fumes and gases to which the worker may be exposed include: coatings on the metal being welded, the number of welders and the volume of the work space, the quality and amount of ventilation used, the position of the welder's head in relation to the fume plume, as well as the presence of contaminants in the atmosphere when the filler metal is consumed. The fume and gas decomposition products generated are different in percent and form the product ingredients listed in Section III. The products formed in normal operation include those originating from the volatilization, reaction and oxidation of the filler metal, the metal being welded, the coatings, etc. as noted above. One recommended way to determine the composition and quality of fumes and gases to which workers are exposed is to take an air sample inside the welders helmet if worn or in the workers breathing zone. See ANSI/AWS F1.1 "Method For Sampling

Airborne Particles Generated By Welding And Allied Processes"
available from the American Welding Society, P.O. Box 35140, Miami,
FL 33135

Possibility of Hazardous Reactions

None under normal processing

11. TOXICOLOGICAL INFORMATION

Product Information

The following values are calculated based on chapter 3.1 of the GHS document (Rev. 3, 2009):

Oral LD50	No information available
Dermal LD50	No information available
Inhalation LC50	
Gas	No information available
Mist	No information available
Vapor	No information available

Principle Route of Exposure Inhalation, Ingestion.

Primary Routes of Entry Inhalation

Acute Effects**Eyes**

Causes eye irritation. Welding arc may damage eyes .

Skin

May cause allergic skin reaction.

Inhalation

Excessive inhalation of iron oxides fumes or dust can lead to irritation of the respiratory tract . Welding fumes may result in discomfort such as: dizziness, nausea, or dryness or irritation of nose, throat, or eyes. Fumes can aggravate asthma, bronchial conditions, or allergies. Individuals with allergies or impaired respiratory function may have symptoms worsen by exposure to welding fumes . Inhalation may cause central nervous system effects. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness.

Ingestion

May be harmful if swallowed. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Chronic Toxicity

Prolonged exposure may cause chronic effects. Inhalation of manganese fumes may affect the central nervous system, may cause spastic gait, drowsiness, paralysis and other neurological problems with symptoms including weakness and tremors resembling Parkinson's disease. Behavioral changes and changes in handwriting may also appear . The TLV for Manganese (0.02 mg/m³) will be reached before the general limit for welding fumes of 5mg/m³ is reached. Monitor fumes for manganese levels. Repetitive exposure to nickel oxides may lead to lung fibrosis or pneumoconiosis. Soreness and itchiness of the nose and changes in skin color and/or appearance may also result. Nickel compounds are on the IARC list as posing a carcinogenic risk to humans. OSHA (29 CFR 1910.120) lists nickel as possible carcinogen . Nickel may cause respiratory sensitization in susceptible individuals. Inhalation of Molybdenum fumes has caused kidney damage, respiratory irritation and liver damage in animals . Long term overexposure to iron fumes may lead to siderosis (iron deposits in the lung) and is believed by investigators to affect pulmonary function. Lungs will clear in time when exposure to iron and its components cease . Prolonged exposure to elevated noise levels during operations may affect hearing .

Target Organ Effects

Respiratory system, Central nervous system, Kidney, Blood, Liver.

Aggravated Medical Conditions

Respiratory system, Central nervous system, Skin disorders, Kidney disorders, Liver disorders.

Component Information**Acute Toxicity**

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation	Draize Test	Other
Iron	= 984 mg/kg (Rat)	no data available	no data available	no data available	no data available
Chromium	no data available	no data available	no data available	no data available	no data available
Nickel	> 9000 mg/kg (Rat)	no data available	no data available	no data available	no data available
Titanium dioxide	> 10000 mg/kg (Rat)	no data available	no data available	no data available	no data available
Molybdenum	no data available	no data available	no data available	no data available	no data available
Zirconium	no data available	no data available	no data available	no data available	no data available
Manganese	no data available	no data available	no data available	no data available	no data available
Silicon	no data available	no data available	no data available	no data available	no data available

Chronic Toxicity

Component	Mutagenicity	Sensitization	Developmental Toxicity	Reproductive Toxicity	Target Organ Effects
Iron	no data available	no data available	no data available	no data available	no data available
Chromium	no data available	no data available	no data available	no data available	eyes, respiratory system, skin
Nickel	no data available	no data available	no data available	no data available	nasal cavities, lungs, skin (lung and nasal cancer) lungs, skin, nasal cavities (lung and nasal cancer)
Titanium dioxide	no data available	no data available	no data available	no data available	respiratory system
Molybdenum	no data available	no data available	no data available	no data available	eyes, respiratory

					system,liver,kidneys
Zirconium	no data available	no data available	no data available	no data available	skin,respiratory system
Manganese	no data available	no data available	no data available	no data available	CNS,respiratory system,blood,kidneys
Silicon	no data available	no data available	no data available	no data available	eyes,respiratory system,skin

Carcinogenicity

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component	ACGIH	IARC	NTP	OSHA	Other
Iron	not applicable	not applicable	not applicable	not applicable	not applicable
Chromium	not applicable	not applicable	not applicable	not applicable	not applicable
Nickel	not applicable	Group 1 Group 2B	Known Reasonably Anticipated	X	not applicable
Titanium dioxide	A4	Group 2B	not applicable	X	not applicable
Molybdenum	not applicable	not applicable	not applicable	not applicable	not applicable
Zirconium	not applicable	not applicable	not applicable	not applicable	not applicable
Manganese	not applicable	not applicable	not applicable	not applicable	not applicable
Silicon	not applicable	not applicable	not applicable	not applicable	not applicable

12. ECOLOGICAL INFORMATION**Product Information**

No information available.

Component Information

Component	Toxicity to Algae	Toxicity to Fish	Microtox	Water Flea	log Pow
Iron	no data available	LC50 = 13.6 mg/L <i>Morone saxatilis</i> 96 h LC50 = 0.56 mg/L <i>Cyprinus carpio</i> 96 h	no data available	no data available	N/A
Chromium	no data available	no data available	no data available	no data available	N/A
Nickel	EC50 = 0.18 mg/L <i>Pseudokirchneriella</i> <i>subcapitata</i> 72 h EC50 0.174 - 0.311 mg/L <i>Pseudokirchneriella</i> <i>subcapitata</i> 96 h	LC50 > 100 mg/L <i>Brachydanio rerio</i> 96 h LC50 = 1.3 mg/L <i>Cyprinus carpio</i> 96 h LC50 = 10.4 mg/L <i>Cyprinus carpio</i> 96 h	no data available	EC50 > 100 mg/L 48 h EC50 = 1 mg/L 48 h	N/A
Titanium dioxide	no data available	no data available	no data available	no data available	N/A
Molybdenum	no data available	no data available	no data available	no data available	N/A
Zirconium	no data available	no data available	no data available	no data available	N/A
Manganese	no data available	no data available	no data available	no data available	N/A
Silicon	no data available	no data available	no data available	no data available	N/A

Persistence and Degradability

No information available.

Bioaccumulation

No information available.

Mobility

No information available.

13. DISPOSAL CONSIDERATIONS**Product Disposal**

Dispose of in accordance with local regulations.

Container Disposal

Empty containers should be taken for local recycling, recovery, or waste disposal.

14. TRANSPORT INFORMATION**DOT**

Not regulated

TDG

Not regulated

ICAO

Not regulated

IATA

Not regulated

IMDG/IMO

Not regulated

15. REGULATORY INFORMATION**Inventories****TSCA**

Complies

DSL
U.S. Federal Regulations

Complies

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Component	CAS-No	Weight %	SARA 313 - Threshold Values
Chromium	7440-47-3	7-13	1.0
Nickel	7440-02-0	5-10	0.1
Manganese	7439-96-5	1-5	1.0

SARA 311/312 Hazardous Categorization

Acute Health Hazard	Chronic Health Hazard	Fire Hazard	Sudden Release of Pressure Hazard	Reactive Hazard
Yes	Yes	No	No	No

CERCLA

Component	Hazardous Substances RQs	CERCLA EHS RQs
Iron	Not applicable	Not applicable
Chromium	5000 lb	Not applicable
Nickel	100 lb	Not applicable
Titanium dioxide	Not applicable	Not applicable
Molybdenum	Not applicable	Not applicable
Zirconium	Not applicable	Not applicable
Manganese	Not applicable	Not applicable
Silicon	Not applicable	Not applicable

U.S. State Regulations**California Proposition 65**

This product contains the following Proposition 65 chemicals

Component	CAS-No	California Prop. 65
Nickel	7440-02-0	carcinogen
Chromium	7440-47-3	carcinogen, initial date 2/27/87, developmental female, male 12/19/08

16. OTHER INFORMATION

Prepared By Christopher Drogin
 Supersedes Date 03/14/2011
 Issuing Date 07/02/2013
 Reason for Revision No information available.
 Glossary No information available.
 List of References. No information available.

X-ERGON by Partsmaster, Div of NCH Corp. assumes no responsibility for personal injury or property damage caused by the use, storage, or disposal of the product in a manner not recommended on the product label. Users assume all risks associated with such unrecommended use, storage or disposal of the product. The information provided on this MSDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.