

# Safety Data Sheet: 316L-16 FLUXCOATED ELECTRODE

Supersedes Date 10/12/2012

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## 1. PRODUCT AND COMPANY IDENTIFICATION

**Product Name** 316L-16 FLUXCOATED ELECTRODE

**Recommended use** ARC welding

**Information on Manufacturer**

X-ERGON by Partsmaster, Div of NCH Corp.

P.O. Box 655326

Dallas, TX 75265-5326

**Product Code** 12030316

**Chemical nature** Inorganic solid blend

**Emergency Telephone Number**

CHEMTREC® 800-424-9300

## 2. HAZARD IDENTIFICATION

**Color** White

**Physical State** Solid

**Odor** Odorless

### GHS

#### Classification

##### Physical Hazards

None

##### Health Hazard

Acute Oral Toxicity

Skin Corrosion/Irritation

Skin Sensitization

Carcinogenicity

Specific target organ systemic toxicity (repeated exposure)

##### Other hazards

None

Category 5

Category 3

Category 1

Category 2

Category 1

### Labeling

#### Signal Word

**DANGER**



#### Hazard Statements

H303 - May be harmful if swallowed

H317 - May cause an allergic skin reaction

H351 - Suspected of causing cancer

H316 - Causes mild skin irritation

H372 - Causes damage to organs through prolonged or repeated exposure

#### Precautionary Statements

P201 - Obtain special instructions before use

P202 - Do not handle until all safety precautions have been read and understood

P260 - Do not breathe fume or dust

P270 - Do not eat, drink or smoke when using this product

P264 - Wash face, hands and any exposed skin thoroughly after handling.

P281 - Use personal protective equipment as required

P280 - Wear protective gloves, protective clothing and eye protection.

P272 - Contaminated work clothing should not be allowed out of the workplace

P321 - Specific treatment (see supplemental first aid instructions on this label)

P302+ P352 - IF ON SKIN: Wash with plenty of soap and water

P333 + P313 - If skin irritation or rash occurs, get medical attention

P363 - Wash contaminated clothing before reuse

P308 + P313 - IF exposed or concerned: Get medical attention/advice

P312 - Call a physician if unwell.

P405 - Store locked up

P273 - Avoid release to the environment

P501 - Dispose of contents and container to an approved waste disposal plant.

40 % of the mixture consists of ingredient(s) of unknown toxicity

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Component	CAS-No	Weight %
Iron	7439-89-6	30-60
Chromium	7440-47-3	10-30
Nickel	7440-02-0	10-30
Titanium dioxide	13463-67-7	5-10
Calcium carbonate	1317-65-3	1-5

Bentonite	1302-78-9	1-5
Molybdenum	7439-98-7	1-5
Calcium Fluoride	7789-75-5	1-5
Manganese	7439-96-5	.5-1.5

**4. FIRST AID MEASURES**

<b>General advice</b>	Do not breathe dust or fume. Avoid contact with skin, eyes and clothing.
<b>Eye Contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If symptoms persist, call a physician.
<b>Skin Contact</b>	Wash off immediately with plenty of water for at least 15 minutes. Get medical attention if symptoms occur.
<b>Inhalation</b>	Remove person to fresh air. If signs/symptoms continue, get medical attention.
<b>Ingestion</b>	Drink 1 or 2 glasses of water. Do NOT induce vomiting. Get medical attention if symptoms occur.
<b>Notes to physician</b>	May cause sensitization of susceptible persons.

**5. FIRE-FIGHTING MEASURES**

<b>Flash Point</b>	The product is not flammable	<b>Method</b>	Not applicable
<b>Upper</b>	No data available	<b>Lower</b>	No data available
<b>Suitable Extinguishing Media</b> Carbon dioxide (CO2). Dry chemical. Foam. Water spray.			
<b>Specific hazards arising from the chemical</b> Arcs and sparks can ignite combustibles and flammable products. See American National Standard Z49.1; Safety in Welding and Cutting published by The American Welding Society .			
<b>Protective Equipment and Precautions for Firefighters</b> As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.			
<b>NFPA</b>	<b>Health 2</b>	<b>Flammability 0</b>	<b>Instability 0</b>
<b>HMIS</b>	<b>Health 2</b>	<b>Flammability 0</b>	<b>Instability 0</b>

**6. ACCIDENTAL RELEASE MEASURES**

<b>Personal Precautions</b>	Use personal protective equipment. Avoid contact with skin, eyes, and clothing.
<b>Environmental Precautions</b>	Prevent product from contaminating soil or from entering sewage, drainage systems, and bodies of water .
<b>Methods for Containment</b>	Pick up and arrange disposal without creating dust.
<b>Methods for Cleaning Up</b>	Shovel or vacuum any spilled material into a suitable container. Alloy wastes are normally collected to recover metal value .
<b>Neutralizing Agent</b>	Not applicable.

**7. HANDLING AND STORAGE**

<b>Handling</b>	Ensure adequate ventilation. Avoid contact with skin, eyes and clothing. Do not eat, drink or smoke when using this product.
<b>Storage</b>	Keep container tightly closed in a dry and well-ventilated place.
<b>Storage Temperature</b>	<b>Minimum</b> No information available <b>Maximum</b> No information available
<b>Storage Conditions</b>	<b>Indoor</b> X <b>Outdoor</b> <b>Heated</b> <b>Refrigerated</b>

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

**Exposure Guidelines**

Component	ACGIH TLV	OSHA PEL	NIOSH
Iron	No data available	No data available	No data available
Chromium	TWA: 0.5 mg/m <sup>3</sup>	TWA: 1 mg/m <sup>3</sup>	IDLH: 250 mg/m <sup>3</sup> TWA: 0.5 mg/m <sup>3</sup>
Nickel	TWA: 1.5 mg/m <sup>3</sup>	TWA: 1 mg/m <sup>3</sup>	IDLH: 10 mg/m <sup>3</sup> TWA: 0.015 mg/m <sup>3</sup>
Titanium dioxide	TWA: 10 mg/m <sup>3</sup>	TWA: 15 mg/m <sup>3</sup>	IDLH: 5000 mg/m <sup>3</sup>
Calcium carbonate	No data available	TWA: 15 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup>	TWA: 10 mg/m <sup>3</sup> TWA: 5 mg/m <sup>3</sup>
Bentonite	TWA: 1 mg/m <sup>3</sup>	No data available	No data available
Molybdenum	TWA: 10 mg/m <sup>3</sup> TWA: 3 mg/m <sup>3</sup>	No data available	IDLH: 5000 mg/m <sup>3</sup>
Calcium Fluoride	TWA: 2.5 mg/m <sup>3</sup>	TWA: 2.5 mg/m <sup>3</sup>	No data available
Manganese	TWA: 0.2 mg/m <sup>3</sup>	Ceiling: 5 mg/m <sup>3</sup>	IDLH: 500 mg/m <sup>3</sup>

			STEL 3 mg/m <sup>3</sup> TWA: 1 mg/m <sup>3</sup>
<b>Engineering Measures</b>	Use enough ventilation, local exhaust at the arc, or both to keep the fumes and gases below the TLV's in the worker's breathing zone and in the general area. Train the worker to keep his head out of the fumes .		
<b>Personal Protective Equipment</b>			
<b>Eye/Face Protection</b>	Wear a helmet or use face shield with filter lens of appropriate shade number (SEE ANSI/ASCZ49.1) provide protective screen and flash goggles, if necessary, to shield others. As a rule of thumb, start a shade that is too dark to see the weld zone. Then go next lighter shade which gives sufficient view of the weld zone . Safety glasses with side-shields.		
<b>Skin Protection</b>	Welder's leather gloves, Wear fire/flame resistant/retardant clothing, Wear suitable protective clothing.		
<b>Respiratory Protection</b>	Use enough ventilation, local exhaust at the arc, or both to keep the fumes and gasses below the TLV's in the workers' breathing zone and the general area. Train the worker to keep his head out of the fumes. Use MSHA/NIOSH approved or equivalent fume respirator or air supplied respirator when welding in a confined space or when local exhaust or ventilation does not keep exposure below TLV.		
<b>General Hygiene Considerations</b>	Do not eat, drink or smoke when using this product. Remove and wash contaminated clothing before re-use.		

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical State</b>	Solid	<b>Viscosity</b>	Not applicable
<b>Color</b>	White	<b>Odor</b>	Odorless
<b>Odor Threshold</b>	Not applicable	<b>Appearance</b>	Solid
<b>pH</b>	Not applicable	<b>Specific Gravity</b>	9
<b>Evaporation Rate</b>	Not applicable	<b>Percent Volatile (Volume)</b>	No information available
<b>VOC Content (%)</b>	No information available	<b>Vapor Pressure</b>	Not applicable
<b>Vapor Density</b>	Not applicable	<b>Solubility</b>	Insoluble
<b>n-Octanol/Water Partition</b>	No data available	<b>Melting Point/Range</b>	1560 - 2000 °F / 849 - 1093 °C
<b>Decomposition Temperature</b>	No data available	<b>Boiling Point/Range</b>	4982 °F / 2750 °C
<b>Flammability (solid, gas)</b>	No data available	<b>Method</b>	Not applicable
<b>Flash Point</b>	The product is not flammable		
<b>Autoignition Temperature</b>	No information available.		
<b>Upper</b>	No data available		
<b>Lower</b>	No data available		

## 10. STABILITY AND REACTIVITY

<b>Chemical Stability</b>	Stable. Hazardous polymerization does not occur.
<b>Conditions to Avoid</b>	Exposure to air or moisture over prolonged periods
<b>Incompatible Products</b>	Incompatible with oxidizing agents, Strong acids.
<b>Hazardous Decomposition Products</b>	Fumes and gasses produced by welding, brazing and similar processes cannot be classified simply. The composition and quantity of both are dependent upon the metal being welded, the process, the procedures and the filler metal being used. Other conditions which also influence the composition and quantity of fumes and gases to which the worker may be exposed include: coatings on the metal being welded, the number of welders and the volume of the work space, the quality and amount of ventilation used, the position of the welder's head in relation to the fume plume, as well as the presence of contaminants in the atmosphere when the filler metal is consumed. The fume and gas decomposition products generated are different in percent and form the product ingredients listed in Section III. The products formed in normal operation include those originating from the volatilization, reaction and oxidation of the filler metal, the metal being welded, the coatings, etc. as noted above. One recommended way to determine the composition and quality of fumes and gases to which workers are exposed is to take an air sample inside the welders helmet if worn or in the workers breathing zone. See ANSI/AWS F1.1 "Method For Sampling Airborne Particles Generated By Welding And Allied Processes" available from the American Welding Society, P.O. Box 35140, Miami, FL 33135
<b>Possibility of Hazardous Reactions</b>	None under normal processing

## 11. TOXICOLOGICAL INFORMATION

### Product Information

The following values are calculated based on chapter 3.1 of the GHS document (Rev. 3, 2009):

Oral LD50 No information available  
 Dermal LD50 No information available  
 Inhalation LC50  
     Gas No information available  
     Mist No information available  
     Vapor No information available

Principle Route of Exposure Inhalation, Ingestion.  
 Primary Routes of Entry Inhalation

**Acute Effects**

**Eyes** Causes eye irritation. Molten product can cause thermal burns . Welding arc may damage eyes .  
**Skin** May cause allergic skin reaction. The molten product can cause serious burns.  
**Inhalation** Welding fumes may result in discomfort such as: dizziness, nausea, or dryness or irritation of nose, throat, or eyes. Fumes can aggravate asthma, bronchial conditions, or allergies. Individuals with allergies or impaired respiratory function may have symptoms worsen by exposure to welding fumes . Very toxic by inhalation. Inhalation may cause central nervous system effects. May cause allergic respiratory reaction.

**Ingestion** Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. May be harmful if swallowed.

**Chronic Toxicity**

May cause sensitization by skin contact. Prolonged exposure may cause chronic effects. Constant inhalation of chromium (VI) compounds may cause an ulceration and perforation of the nasal septum as well as liver and kidney damage. IARC has concluded that the evidence for carcinogenicity to humans and animals is inadequate for chromium metal and trivalent compounds, but sufficient for hexavalent chromium compounds. Chromium compounds are on the IARC list as posing a carcinogenic risk to humans. OSHA (29 CFR 1910.120) lists chromium as possible carcinogen. Chromium VI compounds are required by OSHA to be considered carcinogenic . Repetitive exposure to nickel oxides may lead to lung fibrosis or pneumoconiosis. Soreness and itchiness of the nose and changes in skin color and/or appearance may also result. Nickel compounds are on the IARC list as posing a carcinogenic risk to humans. OSHA (29 CFR 1910.120) lists nickel as possible carcinogen . Nickel may cause respiratory sensitization in susceptible individuals. Inhalation of manganese fumes may affect the central nervous system, may cause spastic gait, drowsiness, paralysis and other neurological problems with symptoms including weakness and tremors resembling Parkinson's disease. Behavioral changes and changes in handwriting may also appear . The TLV for Manganese (0.02 mg/m<sup>3</sup>) will be reached before the general limit for welding fumes of 5mg/m<sup>3</sup> is reached. Monitor fumes for manganese levels. Long term overexposure to iron fumes may lead to siderosis (iron deposits in the lung) and is believed by investigators to affect pulmonary function. Lungs will clear in time when exposure to iron and its components cease . Inhalation of Molybdenum fumes has caused kidney damage, respiratory irritation and liver damage in animals .

**Target Organ Effects**

Liver, Kidney, Respiratory system, Central nervous system, Lungs, Nasal Cavities, Skin, Eyes, Immune system, Blood.

**Aggravated Medical Conditions**

Skin disorders, Kidney disorders, Liver disorders, Respiratory disorders, Neurological disorders, Blood disorders.

Component Information

**Acute Toxicity**

Component	LD50 Oral	LD50 Dermal	LC50 Inhalation	Draize Test	Other
Iron	= 984 mg/kg ( Rat )	no data available	no data available	no data available	no data available
Chromium	no data available	no data available	no data available	no data available	no data available
Nickel	> 9000 mg/kg ( Rat )	no data available	no data available	no data available	no data available
Titanium dioxide	> 10000 mg/kg ( Rat )	no data available	no data available	no data available	no data available
Calcium carbonate	= 6450 mg/kg ( Rat )	no data available	no data available	no data available	no data available
Bentonite	> 5000 mg/kg ( Rat )	no data available	no data available	no data available	no data available
Molybdenum	no data available	no data available	no data available	no data available	no data available
Calcium Fluoride	= 4250 mg/kg ( Rat )	no data available	no data available	no data available	no data available
Manganese	= 9 g/kg ( Rat )	no data available	no data available	no data available	no data available

**Chronic Toxicity**

Component	Mutagenicity	Sensitization	Developmental Toxicity	Reproductive Toxicity	Target Organ Effects
Iron	no data available	no data available	no data available	no data available	no data available
Chromium	no data available	no data available	no data available	no data available	eyes, respiratory system, skin
Nickel	no data available	no data available	no data available	no data available	nasal cavities, lungs, skin (lung and nasal cancer) lungs, skin, nasal cavities (lung and nasal cancer)
Titanium dioxide	no data available	no data available	no data available	no data available	respiratory system
Calcium carbonate	no data available	no data available	no data available	no data available	eyes, respiratory system, skin
Bentonite	no data available	no data available	no data available	no data available	no data available
Molybdenum	no data available	no data available	no data available	no data available	eyes, respiratory system, liver, kidneys
Calcium Fluoride	no data available	no data available	no data available	no data available	no data available

Manganese	no data available	no data available	no data available	no data available	CNS,respiratory system,blood,kidneys
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**Carcinogenicity** The table below indicates whether each agency has listed any ingredient as a carcinogen.

Component	ACGIH	IARC	NTP	OSHA	Other
Iron	not applicable	not applicable	not applicable	not applicable	not applicable
Chromium	not applicable	not applicable	not applicable	not applicable	not applicable
Nickel	not applicable	Group 1 Group 2B	Known Reasonably Anticipated	X	not applicable
Titanium dioxide	A4	Group 2B	not applicable	X	not applicable
Calcium carbonate	not applicable	not applicable	not applicable	not applicable	not applicable
Bentonite	not applicable	not applicable	not applicable	not applicable	not applicable
Molybdenum	not applicable	not applicable	not applicable	not applicable	not applicable
Calcium Fluoride	not applicable	not applicable	not applicable	not applicable	not applicable
Manganese	not applicable	not applicable	not applicable	not applicable	not applicable

**12. ECOLOGICAL INFORMATION**

Product Information No information available.

Component Information

Component	Toxicity to Algae	Toxicity to Fish	Microtox	Water Flea	log Pow
Iron	no data available	LC50 = 13.6 mg/L <i>Morone saxatilis</i> 96 h LC50 = 0.56 mg/L <i>Cyprinus carpio</i> 96 h	no data available	no data available	N/A
Chromium	no data available	no data available	no data available	no data available	N/A
Nickel	EC50 = 0.18 mg/L <i>Pseudokirchneriella subcapitata</i> 72 h EC50 0.174 - 0.311 mg/L <i>Pseudokirchneriella subcapitata</i> 96 h	LC50 > 100 mg/L <i>Brachydanio rerio</i> 96 h LC50 = 1.3 mg/L <i>Cyprinus carpio</i> 96 h LC50 = 10.4 mg/L <i>Cyprinus carpio</i> 96 h	no data available	EC50 > 100 mg/L 48 h EC50 = 1 mg/L 48 h	N/A
Titanium dioxide	no data available	no data available	no data available	no data available	N/A
Calcium carbonate	no data available	no data available	no data available	no data available	N/A
Bentonite	no data available	LC50 8.0 - 19.0 g/L <i>Salmo gairdneri</i> 96 h LC50 = 19000 mg/L <i>Oncorhynchus mykiss</i> 96 h	no data available	no data available	N/A
Molybdenum	no data available	no data available	no data available	no data available	N/A
Calcium Fluoride	no data available	no data available	no data available	no data available	N/A
Manganese	no data available	no data available	no data available	no data available	N/A

Persistence and Degradability No information available.

Bioaccumulation No information available.

Mobility No information available.

**13. DISPOSAL CONSIDERATIONS**

Product Disposal Dispose of in accordance with local regulations.

Container Disposal Empty containers should be taken for local recycling, recovery, or waste disposal.

**14. TRANSPORT INFORMATION**

DOT Not regulated

TDG Not regulated

ICAO Not regulated

IATA Not regulated

IMDG/IMO Not regulated

**15. REGULATORY INFORMATION**

Inventories

TSCA Complies  
 DSL Complies  
 U.S. Federal Regulations

**SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Component	CAS-No	Weight %	SARA 313 - Threshold Values
Chromium	7440-47-3	10-30	1.0
Nickel	7440-02-0	10-30	0.1
Manganese	7439-96-5	.5-1.5	1.0

**SARA 311/312 Hazardous Categorization**

Acute Health Hazard	Chronic Health Hazard	Fire Hazard	Sudden Release of Pressure Hazard	Reactive Hazard
Yes	Yes	No	No	No

**CERCLA**

Component	Hazardous Substances RQs	CERCLA EHS RQs
Iron	Not applicable	Not applicable
Chromium	5000 lb	Not applicable
Nickel	100 lb	Not applicable
Titanium dioxide	Not applicable	Not applicable
Calcium carbonate	Not applicable	Not applicable
Bentonite	Not applicable	Not applicable
Molybdenum	Not applicable	Not applicable
Calcium Fluoride	Not applicable	Not applicable
Manganese	Not applicable	Not applicable

**U.S. State Regulations**

**California Proposition 65**

This product contains the following Proposition 65 chemicals

Component	CAS-No	California Prop. 65
Titanium dioxide	13463-67-7	carcinogen
Nickel	7440-02-0	carcinogen
Chromium	7440-47-3	carcinogen, initial date 2/27/87, developmental female, male 12/19/08

**16. OTHER INFORMATION**

Prepared By Christopher Drogin  
 Supersedes Date 10/12/2012  
 Issuing Date 06/17/2013  
 Reason for Revision No information available.  
 Glossary No information available.  
 List of References. No information available.

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