

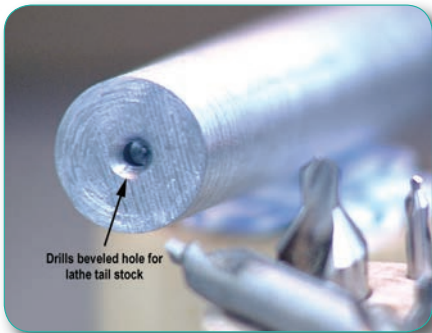
Code #	Industry ID Size	Bit Diameter	Shank Diameter
808-6-0010	0	1/32	1/8
808-6-0001	1	3/64	1/8
808-6-0002	2	5/64	3/16
808-6-0003	3	7/64	1/4
808-6-0004	4	1/8	5/16
808-6-0005	5	3/16	7/16
808-6-0006	6	7/32	1/2

**SPECIFICATIONS**

Material..... Cryo-treated High Speed Steel  
 Hardness..... 63-64 Rc  
 Applications... Drilling countersunk holes

**Assortment**  
 808-6-1000 1 to 5 in wood index

**Storage Hardware**  
 750-7-0825 Holds 5 bits; wood index holds sizes 1 to 5



**DOD EMALL**  
<https://dod.emall.dia.mil>  
 SPMLW1-13-D-E098  
 Available in select sizes only



**Cryo Center Drills** ⚙️  
**Combined Drill and Countersinks**

- Designed to drill countersink holes in parts that will be set in a lathe for machining
- 60° angle will fit standard arbors and allows for precise spinning that will not load up
- Used in CNC drilling machines, FMS systems and manual drill presses
- Double ended for twice the use



**Spear Point Bits**

Drilling glass, ceramic or any hard non-metal is virtually impossible with conventional bits. These bits utilize sintered carbide inserts to shave through glass and ceramic while minimizing cracking.

Code #	Head Diameter	Shank Diameter
808-7-0500	1/8"	7/64"
808-7-0900	3/16"	5/32"
808-7-1300	1/4"	11/64"
808-7-1700	5/16"	1/4"
808-7-2100	3/8"	5/16"
808-7-2900	1/2"	3/8"

**SPECIFICATIONS**

Material  
 Point..... Sintered tungsten carbide  
 Shank..... Carbon tool steel  
 Hardness (tip)..... 70 Rc +