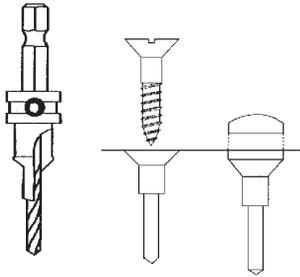




Quick Change Pilot Countersinks

All pilot countersinks have 1/4" hex power shanks to fit the Quick Change chuck. The woodscrew style makes a specially profiled hole in wood and composition board to provide the necessary body clearance for standard flathead woodscrews. The tapping screw style drills pilot or clearance holes in wood for the installation of straight-body style tapping screws or woodscrews. They may be used to countersink for flush installation or counterbore for recessed installation of screws. Drill bits (not included) are secured with a set screw and can be adjusted to match selected screw lengths.

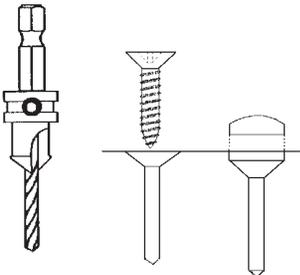
Woodscrew Style - 82°



Wood Screw

Screw Code #	Drill Size	Screw Dia.	Drill Length	Size
801-6-3200	One each of every woodscrew pilot countersink			
801-6-3204	5/64"	#4 - #5	up to 1-1/4"	3/8"
801-6-3206	3/32"	#6 - #7	up to 1-3/8"	3/8"
801-6-3208	7/64"	#8 - #9	up to 1-3/4"	3/8"
801-6-3210	1/8"	#10	up to 1-7/8"	3/8"
801-6-3212	9/64"	#12	up to 2"	1/2"

Tapping Screw Style - 82°



Tapping Screw

Screw Code #	Drill Size	Screw Dia.	Drill Length	Size
801-6-3500	One each of every tapping screw pilot countersink			
801-6-3505	5/64"	#4	up to 1-1/4"	3/8"
801-6-3506	3/32"	#6	up to 1-3/8"	3/8"
801-6-3507	7/64"	#8	up to 1-3/4"	3/8"
801-6-3508	1/8"	#10	up to 1-7/8"	3/8"
801-6-3509	9/64"	#12	up to 2"	1/2"
801-6-3512	3/16"	#14	3/4" to 1-3/8"	1/2"



Available in select sizes only

Quick Change Tool Steel Countersinks



The Quick Change series of tool steel countersinks is suitable for deburring, chamfering, or countersinking the mouth of a hole in metal, plastic or wood. Each is made of fully hardened 5/8" diameter tool steel and has a single flute. These fit straight into the Quick Change chuck without an adapter. The 82° countersink is used for most common tapping screws, wood screws and floor board screws. The 100° countersink is used for certain aviation rivets and other specialty fasteners.



Available in select sizes only

Code #	Description
801-6-3002	82 degree tool steel countersink
801-6-3004	100 degree tool steel countersink