

Carbon Tool Steel Taps

Carbon tool steel taps are perfect for tapping mild steel, low-alloy steel, chasing threads and removing threadlocker and thread sealant. Tapping fluid must be used.

- General Purpose - perfect for general duty use
- Mini and Small Machine Screw Sizes - USS #0 to #5 and Metric M3
- Large Capscrew Sizes - 9/16" to 1-3/8" and M12 to M18
- British Metric Pipe Sizes (BSPT) - 1/8" and 1/4"



Miniature Machine Screw Sizes, (USS/SAE) & Metric

USS/SAE Sizes	Taper Taps	Plug Taps	Bottoming	Drill Size	Tap Length
#0-80	****	807-4-8300	****	3/64"	1-3/4"
#1-72	****	807-4-8400	****	#52	1-3/4"
#2-64	****	807-4-8501	****	#50	1-3/4"
#2-56	807-3-8502	807-4-8502	807-6-8502	#51	1-3/4"
#3-56	****	807-4-8601	****	#46	1-3/4"
#4-40	807-3-8902	807-4-8900	807-6-8902	#43	1-3/4"
#5-40	****	807-4-9000	****	#39	2"
METRIC SIZE	TAPER TAP	PLUG TAP	BOTTOMING	DRILL SIZE	TAP LENGTH
M3-.5	****	807-8-0350	****	#40	2"

Capscrew Sizes, (USS/SAE) & Metric

USS/SAE Sizes	Taper Taps	Plug Taps	Bottoming	Drill Size	Tap Length
9/16"-12	807-3-3002	807-4-3002	****	31/64"	3-5/8"
3/4"-10	807-3-3302	807-4-3302	807-6-3302	41/64"	4-1/4"
3/4"-16	****	807-4-3301	****	11/16"	4-1/4"
7/8"-9	807-3-3502	807-4-3502	807-6-3502	49/64"	4-3/4"
1"-8	807-3-3702	807-4-3702	807-6-3702	7/8"	5-1/8"
1-1/4"-12	****	807-4-3901	****	1-11/64"	5-3/4"
1-3/8"-12	****	807-4-4001	****	1-19/64"	6-1/2"
METRIC SIZES	TAPER TAPS	PLUG TAPS	BOTTOMING	DRILL SIZE	TAP LENGTH
M12-1.5	****	807-8-1215	****	7/16"	3-3/8"
M14-2.0	****	807-8-1415	****	1/2"	3-1/2"
M16-2.0	****	807-8-1615	****	37/64"	3-3/4"
M18-2.5	****	807-8-1815	****	21/32"	4-1/4"

Metric Pipe Taps, British Standard Pipe, Tapered Thread (BSPT)

Code#	Tap Size	Drill Size	Tap Length
807-8-0528	1/8-19 BSPT	21/64"	2-1/8"
807-8-1319	1/4-19 BSPT	7/16"	2-5/8"

Miniature Machine Screw Tap Assortment

Code #	Description
999-7-0800	Miniature machine screw plug taps & Tap wrench in plastic tray Contains: #0-80; #1-72; #2-56; #3-56; & #4-40



999-7-0800