

Fractional

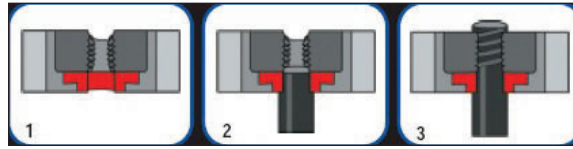
| Code # | Size |
|------------|----------|
| 809-5-0632 | #6-32 |
| 809-5-0832 | #8-32 |
| 809-5-1024 | #10-24 |
| 809-5-1032 | #10-32 |
| 809-5-1224 | #12-24 |
| 809-5-1320 | 1/4"-20 |
| 809-5-1328 | 1/4"-28 |
| 809-5-1718 | 5/16"-18 |
| 809-5-1724 | 5/16"-24 |
| 809-5-2116 | 3/8"-16 |
| 809-5-2124 | 3/8"-24 |
| 809-5-2514 | 7/16"-14 |
| 809-5-2520 | 7/16"-20 |
| 809-5-2913 | 1/2"-13 |
| 809-5-2920 | 1/2"-20 |

Metric

| Code # | Size |
|------------|------------|
| 809-6-0350 | M3 - .5 |
| 809-6-0470 | M4 - .7 |
| 809-6-0580 | M5 - .8 |
| 809-6-0610 | M6 - 1.0 |
| 809-6-0812 | M8 - 1.25 |
| 809-6-1015 | M10 - 1.5 |
| 809-6-1217 | M12 - 1.75 |

Assortments

| | |
|------------|---|
| 999-7-1000 | Machine Screw 5-Piece Set - #6-32, #8-32, #10-24, #10-32 & #12-24 in a case |
| 999-7-1010 | Fractional USS 5-Piece Set - 1/4"-20, 5/16"-18, 3/8"-16, 7/16"-14 & 1/2"-13 in a case |
| 999-7-1020 | Fractional SAE 5-Piece Set - 1/4"-28, 5/16"-24, 3/8"-24, 7/16"-20 & 1/2"-13 in a case |
| 999-7-1030 | Metric 7-Piece Set - M3-.5, M4-.7, M5-.8, M6-1.0, M8-1.25, M10-1.5 & M12-1.75 in a case |



Pilotdrive™ Cryo-Die™ Thread Cutting Die

Easy Starting Cutting Dies

- **Saves Time** – One piece design means no more wasted time hunting for the right die and die stock handle
- **Secure Grip** – “Comfort-grip” handle is easy to use and eliminates slipping
- **Easy to Use** – CENTERLine hole eliminates cross threading and ensures proper alignment every time
- **Long Lasting** – Cryophase™ treatment increases tool life and maximizes cutting strength

SPECIFICATIONS

| | |
|------------|---|
| Material | CM-8 Vanadium/chrome molybdenum tool steel alloy |
| Cryophase™ | Patented thermal cycling cryogenic treatment |
| Hardness | 64 to 66 Rc |
| Die Handle | 7" for M3, M4 & M5 and 9-3/4" for all other sizes |

