

Fractional Dies (USS)

Code #	Size	Hex Size
809-3-0440	#4-40	1"
809-3-0632	#6-32	1"
809-3-0832	#8-32	1"
809-3-1024	#10-24	1"
809-3-1224	#12-24	1"
809-3-1320	1/4"-20	1"
809-3-1718	5/16"-18	1"
809-3-2116	3/8"-16	1"
809-3-2514	7/16"-14	1"
809-3-2913	1/2"-13	1"
809-3-3012	9/16"-12	1-7/16"
809-3-3111	5/8"-11	1-7/16"
809-3-3310	3/4"-10	1-7/16"

Fractional Dies (SAE)

Code #	Size	Hex Size
809-3-1032	#10-32	1"
809-3-1328	1/4"-28	1"
809-3-1724	5/16"-24	1"
809-3-2124	3/8"-24	1"
809-3-2520	7/16"-20	1"
809-3-2920	1/2"-20	1"
809-3-3018	9/16"-18	1-7/16"
809-3-3118	5/8"-18	1-7/16"
809-3-3316	3/4"-16	1-7/16"

Metric Dies

Code #	Size	Hex Size
809-4-0350	M3 - .5	1"
809-4-0360	M3.5 - .6	1"
809-4-0470	M4 - .7	1"
809-4-0580	M5 - .8	1"
809-4-0610	M6 - 1.0	1"
809-4-0812	M8 - 1.25	1"
809-4-1012	M10 - 1.5	1"
809-4-1217	M12 - 1.75	1-7/16"
809-4-1415	M14 - 1.5	1-7/16"

Pipe Thread Dies

Code #	Size	Hex Size
809-3-0127	1/8"-27 NPT	1"
809-3-0218	1/4"-18 NPT	1-7/16"



Cryo Hex Die Thread Cutting Dies

- **Unique** – HSS thread cutting die with a hex shape can be used to cut new thread or repair existing ones
- **Versatile** – Can be used in a die stock handle or turned with an adjustable wrench
- **Long Life** – Cryophase™ treatment and high-speed steel construction outlasts standard carbon tool steel dies

SPECIFICATIONS

Material.....	CM-8 molybdenum tool steel with gold oxide coating
Cryophase.....	Patented thermal cycling cryogenic treatment
Hardness.....	64 to 66 Rc