

Fractional Dies (USS)

Code #	Size	Hex Size
809-2-8901	#4-40	1"
809-2-9101	#6-32	1"
809-2-9301	#8-32	1"
809-2-9501	#10-24	1"
809-2-9701	#12-24	1"
809-2-1300	1/4"-20	1"
809-2-1700	5/16"-18	1"
809-2-2100	3/8"-16	1"
809-2-2500	7/16"-14	1"
809-2-2900	1/2"-13	1"
809-2-3000	9/16"-12	1-7/16"
809-2-3100	5/8"-11	1-7/16"
809-2-3300	3/4"-10	1-7/16"
809-2-3500	7/8"-9	1-7/8"
809-2-3700	1"-8	1-7/8"

Fractional Dies (SAE)

Code #	Size	Hex Size
809-2-9601	#10-32	1"
809-1-1300	1/4"-28	1"
809-1-1700	5/16"-24	1"
809-1-2100	3/8"-24	1"
809-1-2500	7/16"-20	1"
809-1-2900	1/2"-20	1"
809-1-3000	9/16"-18	1-7/16"
809-1-3100	5/8"-18	1-7/16"
809-1-3300	3/4"-16	1-7/16"
809-1-3500	7/8"-14	1-7/8"
809-1-3700	1"-14	1-7/8"

Metric Dies

Code #	Size	Hex Size
809-8-0351	M3 – .50	1"
809-8-0361	M3 – .60	1"
809-8-0471	M4 – .70	1"
809-8-0476	M4 – .75	1"
809-8-0581	M5 – .80	1"
809-8-0591	M5 – .90	1"
809-8-0611	M6 – 1.00	1"
809-8-0710	M7 – 1.00	1"
809-8-0812	M8 – 1.25	1"
809-8-0910	M9 – 1.00	1"
809-8-0912	M9 – 1.25	1"
809-8-1012	M10 – 1.25	1"
809-8-1015	M10 – 1.50	1"
809-8-1115	M11 – 1.50	1"
809-8-1215	M12 – 1.50	1"
809-8-1217	M12 – 1.75	1"
809-8-1412	M14 – 1.25	1-7/16"
809-8-1415	M14 – 1.50	1-7/16"
809-8-1420	M14 – 2.00	1-7/16"
809-8-1615	M16 – 1.50	1-7/16"
809-8-1620	M16 – 2.00	1-7/16"
809-8-1815	M18 – 1.50	1-7/16"
809-8-1825	M18 – 2.50	1-7/16"



Carbon Tool Steel Hex Dies

- Designed to repair damaged threads
- Hex shape allows use with die stock or wrench
- Size permanently marked on each side

SPECIFICATIONS

Material..... High carbon tool steel; polished finish

Hardness..... 60 to 63 Rc

Pipe Thread Dies

Code #	Size	Hex Size
809-7-0500	1/8-27 NPT	1"
809-7-1300	1/4-18 NPT	1"

British Standard Dies

Code #	Size	Hex Size
809-8-0528	1/8 - 28 BSPT	1"