

Customized Tap & Die Assortments, Standard Size

No tap & die set should never be a one-size-fit-all approach - the choices belong to the users. The nicely crafted hardwood case is perfect for routine shop use. Choose from a broad selection of unique designed Pilotdrive and Cryotaps that are Cryophase treated for maximize life & durability or try our HSS taps. Cryo Hex Dies are perfect for regular thread cutting high and low alloy steel, and the CTS Hex Dies are perfect for thread chasing or thread cutting low-alloy steel. Customize your own set in 3 easy steps.

1. Select the customizable storage box, with or without Tap & Die Tools

Code #	Description
750-7-0808	7"X13", Hardwood Box
999-6-2827	Box & Installation Tools

HOLDS: Taps: 11 total, up to 1/2" & 12mm + 1/8NPT
Dies: 11 total, 1" Hex



2. Select the Tap Sets (up to 2 sets per box)

PILOTDRIVE TAPS			
Code #	Pilotdrive Taps	5 Piece Sets	
999-6-2807	Self-Piloting Taps, USS	1/4"-20, 5/16"-18, 3/8"-16, 7/16"-14 & 1/2"-13	
999-6-2808	Self-Piloting Taps, SAE	1/4"-28, 5/16"-24, 3/8"-24, 7/16"-20 & 1/2"-20	
999-6-2809	Self-Piloting Taps, Metric	M4-.7, M6-1, M8-1.25, M10-1.5, M12-1.75	

CRYOTAP STYLES			
Taper	Plug	Bottom	5 Piece Sets
999-6-2881	999-6-2882	999-6-2883	USS: 1/4"-20, 5/16"-18, 3/8"-16, 7/16"-14 & 1/2"-13
999-6-2884	999-6-2885	999-6-2886	SAE: 1/4"-28, 5/16"-24, 3/8"-24, 7/16"-20 & 1/2"-20
999-6-2887	999-6-2888	999-6-2889	Metric: M4-.7, M6-1, M8-1.25, M10-1.5, M12-1.75

HIGH SPEED STEEL TAP STYLES			
Taper	Plug	Bottom	5 Piece Sets
082-3-0835	082-3-0836	082-3-0837	USS: 1/4"-20, 5/16"-18, 3/8"-16, 7/16"-14 & 1/2"-13
082-3-0838	082-3-0839	082-3-0840	SAE: 1/4"-28, 5/16"-24, 3/8"-24, 7/16"-20 & 1/2"-20
***	082-3-0841	***	Metric: M4-.7, M6-1, M8-1.25, M10-1.5, M12-1.75



3. Select the 1" Hex Die Sets (up to 11 hex dies per box)

CRYO HEX DIE SETS	
Code	Description
999-6-2878	11pc COARSE&FINE: 1/4", 5/16", 3/8", 7/16" & 1/2" + 1/8NPT
999-6-2832	11pc USS: 6-32, 8-32, 10-24, 10-32, 12-24, 1/4"-20, 5/16"-18, 3/8"-16, 7/16"-14, 1/2"-13, 1/8NPT
999-6-2845	6pc SAE: 1/4"-28, 5/16"-24, 3/8"-24, 7/16"-20, 1/2"-20
999-6-2858	5pc USS: 1/4"-20, 5/16"-18, 3/8"-20, 7/16"-14, 1/2"-13
999-6-2848	6pc Metric Sizes: M4-.7, M5-.8, M6-1, M8-1.25, M10-1.5

CARBON TOOL STEEL HEX DIE SETS	
Code	Description
999-6-2875	11pc COARSE&FINE: 1/4", 5/16", 3/8", 7/16" & 1/2" + 1/8NPT
999-6-2831	11pc: 6-32, 8-32, 10-24, 12-24, 1/4"-20, 5/16"-18, 3/8"-16, 7/16"-14, 1/2"-13, 1/8NPT, 1/4NPT
999-6-2871	5pc SAE: 1/4"-28, 5/16"-24, 3/8"-24, 7/16"-20, 1/2"-20
999-6-2876	5pc USS: 1/4"-20, 5/16"-18, 3/8"-16, 7/16"-14, 1/2"-13
999-6-2877	5pc Metric: M4-.7, M6-1, M8-1.25, M10-1.5, M12-1.75

