

SMALL CUTTERS
3/8"-24 Arbor Thread
1/4" Depth



Scan to see video!



Cryo Rotabroach™ 
Heavy-Duty Hole Cutters

- **Fast** – 2 to 5 times faster cutting than traditional twist drills or conventional tooling
- **Precise** – Revolutionary step-tooth design creates more accurate holes with a better finish and no burrs
- **Durable** – Cryophase™ treatment extends the cutting life of each cutter
- **Versatile** – Cut pipe, remove stripped bolts and cut on angular surfaces without slipping

Code #	Size
818-5-1300	1/4"
818-5-1500	9/32"
818-5-1700	5/16"
818-5-1900	11/32"
818-5-2100	3/8"
818-5-2300	13/32"
818-5-2400	27/64"
818-5-2500	7/16"
818-5-2700	15/32"
818-5-2900	1/2"
818-5-2950	17/32"
818-5-3000	9/16"
818-5-3100	5/8"
818-5-3200	11/16"
818-5-3250	23/32"
818-5-3300	3/4"
Metric	
818-5-5060	6mm
818-5-5070	7mm
818-5-5080	8mm
818-5-5090	9mm
818-5-5100	10mm
818-5-5110	11mm
818-5-5120	12mm
818-5-5130	13mm
818-5-5140	14mm
818-5-5150	15mm
818-5-5160	16mm
818-5-5170	17mm
818-5-5180	18mm
818-5-5190	19mm
818-5-5200	20mm

SPECIFICATIONS

Cutter material.....	Molybdenum tool steel 62-64 HRc
Cutting depth.....	Up to 1/4" for small and 1/2" for large
Recommended RPM.....	250-9600 (see instructions included in kit for materials)
Materials.....	Metals, plastics and wood

LARGE CUTTERS
1/2"-20 Arbor Thread
1/2" Depth

Code #	Size
818-5-3400	13/16"
818-5-3500	7/8"
818-5-3600	15/16"
818-5-3700	1"
818-5-3750	1-1/16"
818-5-3800	1-1/8"
818-5-3850	1-3/16"
818-5-3900	1-1/4"
818-5-4000	1-3/8"
818-5-4100	1-1/2"
Metric	
818-5-5210	21mm
818-5-5220	22mm
818-5-5230	23mm
818-5-5240	24mm
818-5-5250	25mm

Accessories

818-5-0002	Arbor tool - small 3/8"-24;
818-5-0008	Stop washer set for small arbor
818-5-0012	Hex key for small arbor
818-5-0016	Replacement guide nail for small arbor
818-5-0001	Arbor tool - large 1/2"-20;
818-5-0006	Stop washer set for large arbor
818-5-0010	Hex key for large arbor
818-5-0014	Replacement guide nail for large arbor
818-5-0018	Center punch

Assortments

995-1-8500	Small Fractional Kit 5/16" to 3/4", 7 cutters plus accessories
995-1-8501	Large Fractional Kit 7/8" to 1-1/2", 6 cutters plus accessories
995-1-8510	Small Metric Kit 8mm to 20mm, 7 cutters plus accessories



Available in select sizes only

