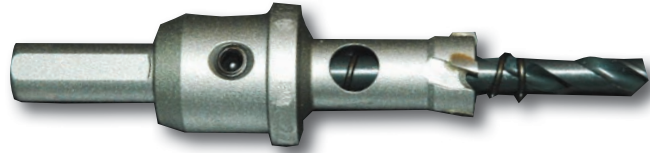


| Code # | Diameter | Recommended RPM | |
|------------|----------|---------------------------------|------------|
| | | Stainless/ Hardened Steel | Mild Steel |
| 818-9-5825 | 9/16" | 300-700 | 700-1000 |
| 818-9-5850 | 5/8" | 300-700 | 700-1000 |
| 818-9-5875 | 11/16" | 300-700 | 700-1000 |
| 818-9-5900 | 3/4" | 300-700 | 700-1000 |
| 818-9-5925 | 13/16" | 300-700 | 700-1000 |
| 818-9-5950 | 7/8" | 200-450 | 500-800 |
| 818-9-5975 | 15/16" | 200-450 | 500-800 |
| 818-9-6000 | 1" | 200-450 | 500-800 |
| 818-9-6025 | 1-1/16" | 200-450 | 500-800 |
| 818-9-6050 | 1-1/8" | 200-450 | 500-800 |
| 818-9-6075 | 1-3/16" | 200-450 | 500-800 |
| 818-9-6100 | 1-1/4" | 175-315 | 300-600 |
| 818-9-6125 | 1-5/16" | 175-315 | 300-600 |
| 818-9-6150 | 1-3/8" | 175-315 | 300-600 |
| 818-9-6175 | 1-7/16" | 175-315 | 300-600 |
| 818-9-6200 | 1-1/2" | 175-315 | 300-600 |
| 818-9-6225 | 1-9/16" | 175-315 | 300-600 |
| 818-9-6250 | 1-5/8" | 120-225 | 200-500 |
| 818-9-6275 | 1-11/16" | 120-225 | 200-500 |
| 818-9-6300 | 1-3/4" | 120-225 | 200-500 |
| 818-9-6325 | 1-13/16" | 120-225 | 200-500 |
| 818-9-6350 | 1-7/8" | 120-225 | 200-500 |
| 818-9-6375 | 1-15/16" | 120-225 | 200-500 |
| 818-9-6400 | 2" | 120-225 | 200-500 |
| 818-9-6450 | 2-1/8" | 95-195 | 200-400 |
| 818-9-6500 | 2-1/4" | 95-195 | 200-400 |
| 818-9-6550 | 2-3/8" | 95-195 | 200-400 |
| 818-9-6600 | 2-1/2" | 80-150 | 150-300 |
| 818-9-6650 | 2-5/8" | 80-150 | 150-300 |
| 818-9-6700 | 2-3/4" | 80-150 | 150-300 |
| 818-9-6750 | 2-7/8" | 80-150 | 150-300 |
| 818-9-6800 | 3" | 80-150 | 150-300 |
| 818-9-6900 | 3-1/4" | 60-120 | 100-200 |
| 818-9-7000 | 3-1/2" | 60-120 | 100-200 |
| 818-9-7100 | 3-3/4" | 60-120 | 100-200 |
| 818-9-7200 | 4" | 60-120 | 100-200 |
| 818-9-7300 | 4-1/4" | 60-120 | 100-200 |
| 818-9-7400 | 4-1/2" | 60-120 | 100-200 |



Armor-Cut™ Cryo-Max™ Ultra

Carbide-Tooth Hole Saw for Thick Metal

- **Fast Cutting Design** – Tri-Cut teeth geometries cut fast, smooth cuts with better control
- **Versatile** – Cuts structural steel, thick-wall pipe, heavy-duty truck frames, composites, stainless steel, cast iron, aluminum, FRP and plastics up to 7/8" with ease
- **Easy to Use** – Cuts overlapping or interrupted cut holes with just a hand drill
- **Durable** – Cryophase™ treated one-piece construction of the cutter ensures stable, concentric drilling while the built-in safety collar prevents over-penetration into the workpiece
- Cuts up to 7/8" depth



Accessories

| | |
|------------|---|
| 808-9-4200 | Replacement 15/64" Pilot Drill |
| 808-9-4210 | Replacement Ejector Spring for 2pc Cutters (newer cutters) |
| 082-1-0305 | Replacement Ejector Spring for 1pc Cutters (original cutters) |
| 750-9-0003 | Empty Plastic Case |
| 082-1-0305 | Replacement Slug Ejector Spring, 1 Pc X 1" |

Assortments

| | |
|------------|---|
| 999-5-0050 | 6 Piece HVAC/Electric Set in Plastic Case with Handle 5/8", 7/8", 1-1/8", 1-3/8", 1-3/4" and 2" |
| 999-5-0051 | 5 Piece Bolt Hole Cutter Set in Plastic Case with Handle 9/16", 11/16", 13/16", 15/16", and 1-1/16" |
| 999-5-0052 | 5 Piece General Maintenance Set in Plastic Case with Handle 5/8", 3/4", 7/8", 1" and 1-1/8" |
| 991-5-0050 | 6 Piece HVAC/Electric Assortment with No Case |
| 991-5-0051 | 5 Piece Bolt Hole Cutter Assortment with No Case |
| 991-5-0052 | 5 Piece General Maintenance Assortment with No Case |



Available in select sizes only