



Code #	Hole Size		Cutting Length X	
	Point	Finish	Overall Length	Flutes
819-0-2100	.188 X	3/8" (.3125")	3 X 5	4
819-0-2900	.230 X	1/2" (.5000")	4 X 6	5
819-0-3000	.284 X	9/16" (.551")	4 X 6	5
819-0-3100	.259 X	5/8" (.6250")	4-1/2 X 6-9/16	5
819-0-3300	.453 X	3/4" (.7500")	5 X 7	5
819-0-3500	.580 X	7/8" (.8750")	5-3/16 X 7-1/4	5
819-0-3700	.708 X	1 (1.000")	5-3/16 X 7-1/4	5

Cryocut® Reamers

- **Tough** – Provide dependable method for reaming out existing holes in all types of metals
- **Fast** – Spiral flutes reduce chatter and provide bite for a smooth reliable feel while three flats on shank ensure no slipping occurs in the chuck
- **Long Lasting** – Cryophase™ treatment increases tool life by 75%

SPECIFICATIONS

Cryophase™ Patented thermal cycling cryogenic treatment
 Material CM-8 tool steel, gold/black oxide
 Hardness 64-66 Rc
 Shank 1/2" (with flats)
 Drilling Materials Stainless steel, carbon steel and aluminum

Assortment

- 999-0-0004 4 piece assortment – (1 each) 1/2", 5/8", 3/4" reamers and 5/16" pilot drill
- 999-0-0005 3 piece assortment – (1 each) 1/2", 5/8", 3/4" reamers in box



Note: Always use with a high quality cutting fluid like EZ Cut™ or Cryotool®+ when possible for a better finish and longer tool life.



Code #	Hole Size		Cutting Length X	
	Point	Finish	Overall Length	Flutes
819-0-3105	.293 X	.652	4-3/4" X 6-9/16"	5
819-0-3305	.461 X	.776	5-3/16" X 7"	5

Cryocut™ Shoulder Bolt Truck Frame Reamers

Reamers are specially sized for shoulder bolt applications. Larger over-size to fit shoulder bolt body.



Available in select sizes only