

Code #	Length X Width
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870-4-5300	4" X 1/2"
870-4-6100	6" X 9/16"
870-4-7100	8" X 3/4"
870-4-7800	10" X 1"
870-4-8000	12" X 1-5/32"
870-4-8300	14" X 1-5/16"



Mill Bastard – American Pattern

The Mill Bastard is for sharpening mill saws, circular saws, axes, hoes, spades and knives. This is a good all-purpose file, used for finishing metal. It has single-cut sides and edges and a tapered shape.

Code #	Length X Width
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870-5-6100	6" X 1/4"
870-5-7100	8" X 5/16"
870-5-7800	10" X 13/32"
870-5-8000	12" X 1/2"



Square Bastard – American Pattern

The Square Bastard is excellent for filing keyways and slots and can be used on plain surfaces. The file has four double-cut surfaces.

Code #	Length X Width
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870-6-6100	6" X 7/16"
870-6-7100	8" X 9/16"
870-6-7800	10" X 11/16"
870-6-8000	12" X 13/16"



Three-Square Bastard – American Pattern

The Three-Square Bastard is for use on internal angles more acute than 90°. The acute angle is due to a triangular cross section which is double cut with sharp edges.

Code #	Length X Width
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872-1-6100	6" X 5/8"
872-1-7100	8" X 3/4"
872-1-7800	10" X 13/16"
872-1-8000	12" X 15/16"
872-1-8300	14" X 1-11/64"



Second-Cut Flat Files

The Second-Cut Flat Files have more teeth per inch than bastard-cut files. They are used primarily for harder metals and provide a smoother cut.

Code #	Length X Dia.
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872-2-6100	6" X 1/4"
872-2-7100	8" X 5/16"
872-2-7800	10" X 7/16"
872-2-8000	12" X 1/2"



Second-Cut Round Files

The Second Cut Round Files are for circular openings and concave surfaces. The shape is slightly tapered toward the point.



Available in select sizes only