

Partsmaster™ Shredder Reciprocating Saw Blades

Fast Cutting, Plunge Cutting Reciprocating Blades, Double-Sided

- Cuts wood and metal
- Designed to cut both directions
- Durable – Bimetal construction for tough cuts
- HSS Edge for long life
- Plunge cuts easily – eliminates drilling a starting hole
- Cuts nail embedded wood easily



Technical Specifications

Material.....	Bi-Metal Construction
Cutting Edges.....	62Rc Molybdenum HSS
Backing.....	AISI 6150 Alloy Steel

Code #	Size	Description
082-2-0020	6" X .040" X 1" 6T/10T	6" Double Tooth Style Blade
082-2-0021	6" X .040" X 1" 10T/10T	6" Single Tooth Style Blade
082-2-0022	8" X .040" X 1" 6T/10T	8" Double Tooth Style Blade
082-2-0023	8" X .040" X 1" 10T/10T	8" Single Tooth Style Blade

Instructions:

Recip Saw Information:

Some reciprocating saws offer two cutting modes: metal mode and wood (orbital mode). In metal mode, the blade moves straight in and straight out. In wood or orbital mode, the blade moves in and out in an orbital or elliptical fashion.

For Best Results:

- Plunging- Use Wood or Orbital Mode
- Cutting with Bottom Teeth- Use Wood or Orbital Mode
- Cutting with Top Teeth- Use Metal Mode

Directions for Use:

1. Insert blade in saw like any regular reciprocating saw blade.
2. Lock blade into collet.
3. Hold the reciprocating saw so that the rounded tip of the blade makes contact with the wooden surface where the plunge will occur.
4. Hold a 30° - 45° angle to the surface of

- the wood with the teeth touching the wood (maintain that angle until a full plunge is achieved).
5. Start the reciprocating saw at about 2/3 speed.
6. Push and pull back and forth, in 2" - 3" long total stroke length and maintaining a downward pressure.



- NOTE: The 2" - 3" stroke will help to prevent the tip of the blade from bumping (or bottoming out) in the groove.*
7. Keep working the blade in that fashion up until the plunge occurs.
 8. When the through plunge occurs, gradually raise the saw to 90° for cutting.