

X-Ergon Stick Electrode Jobber Packs

Same great welding electrode alloys that you have trusted and relied on for years. Now we offer the best in their category in 2 pound tubes. Great for the customer that only uses a little of these welding alloys each time and would prefer to buy it as they need it. Excellent fit for that customer that has a limited maintenance spend, but wants to take advantage of several of these top performing welding rods.

Metalworking Electrodes

X-Tractalloy™

004-9-3002	5/32" – 2 LB Jobber Pack
004-9-4002	1/8" – 2 LB Jobber Pack
004-9-5002	3/32" – 2 LB Jobber Pack
004-9-6002	5/64" – 2 LB Jobber Pack

- Designed for removing broken bolts, extractors and taps
- Non-conductive flux protects threads from damage
- Tensile strength is greater than that of most grades of bolts even stainless steel bolts

Steel Welding Electrodes

Dura-Weld™ Gold

106-9-4002	1/8" – 2 LB Jobber Pack
106-9-5002	3/32" – 2 LB Jobber Pack

- Easy to use – practically welds by itself
- Moisture proof flux – eliminates rod damage or loss
- Saves time and money – welds through grease, rust & paint

Black Glass Lo-Hi™

104-9-4002	1/8" – 2 LB Jobber Pack
104-9-5002	3/32" – 2 LB Jobber Pack

- Superior cleaning action consumes contaminants
- Operates at lower amperage controlling heat input damage
- Low-hydrogen toughness for extreme maintenance applications

The Tough One™

103-9-4002	1/8" – 2 LB Jobber Pack
103-9-5002	3/32" – 2 LB Jobber Pack

- Improved weldability for greater operator confidence
- Extreme weld toughness for difficult maintenance jobs
- Improved deposit strength, but yet machinable

Tuff Plus™

102-9-4002	1/8" – 2 LB Jobber Pack
102-9-5002	3/32" – 2 LB Jobber Pack

- Designed for applications where stress and vibration are problems
- Spray arc transfer for smooth uniform deposits
- High-strength electrode produces crack resistant welds

Multi-Steel Welding Electrodes

XL Gold™

001-9-3002	5/32" – 2 LB Jobber Pack
001-9-4002	1/8" – 2 LB Jobber Pack
001-9-5002	3/32" – 2 LB Jobber Pack

- Higher strength, excellent elongation and superior weldability
- Use to weld all types of steel and dissimilar combinations
- Expect less spatter and excellent all-position control

Blue Lightning™

100-9-4002	1/8" – 2 LB Jobber Pack
100-9-5002	3/32" – 2 LB Jobber Pack

- Designed for dissimilar welding jobs of ferrous metals
- Weld deposits exhibit both high strength and high toughness
- Get for all position welding with easy slag removal

Stainless Steel Welding Electrodes

Stain-Plus™ Easy-Down

126-9-4002	1/8" – 2 LB Jobber Pack
126-9-5002	3/32" – 2 LB Jobber Pack
126-9-6002	5/64" – 2 LB Jobber Pack

- Designed for welding most 200 & 300 series stainless steels
- Softer arc for controlling penetration and minimizing spatter
- Superior all-position operation – especially formulated for vertical down

Cast Iron Welding Electrodes

Cast Weld™ HPM

130-9-4002	1/8" – 2 LB Jobber Pack
130-9-5002	3/32" – 2 LB Jobber Pack

- Special coating prevents the electrode from overheating
- Machinable deposits with no hard spots
- Versatile alloy joins all weldable grades of cast iron

Cast Weld™

131-9-4002	1/8" – 2 LB Jobber Pack
131-9-5002	3/32" – 2 LB Jobber Pack

- Designed specifically to weld dirty or contaminated cast iron
- Very stable arc yields non-porous, crack-free deposits
- Used to join unknown cast irons to cast iron and steel